

PUNCH SIZE	1/32 DIE CLEARANCE	1/16 DIE CLEARANCE
3/16"	7/32"	1/4"
7/32"	1/4"	9/32"
1/4"	9/32"	5/16"
9/32"	5/16"	11/32"
5/16"	11/32"	3/8"
11/32"	3/8"	13/32"
3/8"	13/32"	7/16"
13/32"	7/16"	15/32"
7/16"	15/32"	1/2"
15/32"	1/2"	17/32"
1/2"	17/32"	9/16"
17/32"	9/16"	19/32"
9/16"	19/32"	5/8"
19/32"	5/8"	21/32"
5/8"	21/32"	11/16"
21/32"	11/16"	23/32"
11/16"	23/32"	3/4"
23/32"	3/4"	25/32"
3/4"	25/32"	13/16"
25/32"	13/16"	27/32"
13/16"	27/32"	7/8"
27/32"	7/8"	29/32"
7/8"	29/32"	15/16"
29/32"	15/16"	31/32"
15/16"	31/32"	1"
31/32"	1"	1-1/32"
1"	1-1/32"	1-1/16"
1-1/32"	1-1/16"	1-3/32"
1-1/16"	1-3/32"	1-1/8"
1-3/32"	1-1/8"	1-5/32"

Shaped tooling is available upon request. When ordering, please provide desired shape and size. Punches and Dies can be keyed and notched to index shape at desired orientation. We provide tooling for all Ironworkers brands in the market.

PUNCH & DIE CLEARANCE CHART



METAL THICKNESS (Mild Steel)	SUGGESTED DIE CLEARANCE
16 ga.	1/32"
12 ga.	1/32"
1/8"	1/32"
3/16"	1/32"
1/4"	1/32"
5/16"	1/32"
3/8"	1/32"
1/2"	1/16"
5/8"	1/16"
3/4"	1/16"
7/8"	3/32"



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